



Design, Development and Evaluation of Matrix Tablet

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Abstract

Recently, sustained release formulations have become a very helpful tool in medical practice, providing patients with a variety of benefits. Sustained release is also a potential method for reducing pharmacological side effects by preventing fluctuations in the concentration of the drug in the plasma. Nowadays, relatively few pharmaceuticals are emerging from research and development, and current drugs are suffering from resistance as a result of their inappropriate usage. Thus, altering the operation is an appropriate and optimum method of increasing the effectiveness of a medicine by a little variation in the drug distribution. The release of the medication through such a system is regulated by both dissolution and diffusion processes. Most medications, if not correctly designed, may quickly release the drug at a higher pace, resulting in hazardous concentrations of the drug upon oral administration. This review discusses the fundamentals of sustained release formulations and the many varieties available.

Key words: Matrix tablets, Sustained release, Sustain release polymers, Patient convenience and compliance.

Introduction

The oral route is the most often utilised route for drug administration, owing to its simplicity of administration and the fact that gastrointestinal physiology allows for more design freedom than most other routes¹. Sustained release, prolonged release, modified release, extended release, and depot formulations are all terms that refer to drug delivery systems that are intended to achieve or extend therapeutic effect by continuously releasing medication over an extended period of time following administration of a single dose². For some years, the Pharmaceutical industry has recognised the

benefits of providing a single dosage of a medicine that is delivered over a long period of time rather than several doses. The goal to keep a drug's blood level near constant or uniform often translates into improved patient compliance and increased clinical effectiveness for the drug's intended use³. Due to the increasing complexity and cost associated with selling novel pharmacological entities, has shifted its emphasis to developing sustained or controlled release drug delivery systems⁴. The matrix system is commonly employed in the pharmaceutical industry for the aim of sustained

release. It is the release mechanism that prolongs and regulates the release of dissolved or dispersed drugs. Indeed, a matrix is defined as a homogeneous mixture of one or more medicines and a gelling agent, i.e. hydrophilic polymers⁵. Prolonged release dosage forms are intended to sustain therapeutic medication levels in the plasma for an extended length of time.

The principal disadvantages of conventional dosage forms are as follows:⁶

- Patient noncompliance.
- Increased likelihood of skipping a dosage of a medicine with a short half-life that requires frequent administration.
- Unavoidable changes in drug concentrations might result in under- or over-medication.
- A characteristic peak-valley plasma concentration time curve is produced, making steady-state conditions challenging to achieve.

Due to the growing complexity and cost associated with launching novel pharmacological entities, has shifted its emphasis to the development of sustained or controlled release drug delivery systems⁷.

Matrix methods are often employed to provide continuous release. It is the release mechanism that prolongs and regulates the release of dissolved or dispersed drugs. Due to its simplicity of administration, patient compliance, lack of sterility requirements, and adaptability of dose forms, the oral route has been one of the most common means of drug delivery. Time release technology, alternatively referred to as sustained release (SR), sustained action (SA), extended release (ER, XR, or XL), time-release or timed-release, controlled-release (CR), modified release (MR), or continuous-release (CR), is a mechanism used in pill tablets or capsules to dissolve slowly and release a drug over an extended period of time. The matrix system is commonly employed in the pharmaceutical industry for the aim of sustained release. It is the mechanism that prolongs and regulates the release of dissolved or distributed drugs.

Matrix Tablets

The most popular controlled release drug delivery device is the matrix tablet, which releases the medication by diffusion or a controlled dissolving process. The active ingredient is equally spread throughout the rate-limiting substance, which may be hydrophilic, plastic, lipid, or mineral based. The polymeric material works as an inhibitor to the rate of release. Thus, it maintains a consistent therapeutic level in the blood and avoids fluctuations, i.e., the minimal or toxic concentration, thus preventing local or systemic adverse responses. Different kinds of matrices exhibit distinct release patterns, and hence the distinct features of matrix substances aid in indicating the drug release pattern.

Advantages of oral controlled release matrix tablets

1. Reduction in dosing frequency.
2. Reduction in plasma drug concentration.
3. Better management of therapy.
4. Improve Patients compliance.
5. Therapeutic Advantage.
6. Reduction in Adverse Effects.
7. Cost Effective.
8. Drug stability enhance by shielding the active ingredient from hydrolysis and degradation.
9. Release high molecular weight compound effectively.

Disadvantages of oral controlled release matrix tablets

1. Decreased systemic availability as compare to conventional tablets because it is used to enhanced first-pass effects, more instability, incomplete release, inadequate gastric residence, particular site absorption, pH-dependent stability.
2. The release rate of drugs can also be changed by meal and gastric emptying time.
3. Break down of tablet lose controlled release property.
4. Development cost increase due to specialized equipment and expensive excipients.

5. In-vitro in-vivo correlation (IVIVC) required thorough analysis.
6. Dose adjustment of drugs given in different strength becomes difficult⁷.

Methods for Preparation of matrix tablet

Direct compression

Powders or granules are compressed directly to form tablets without changing the physical property⁸.

Dry granulation

Dry granulation is of two types: slugging and roller compaction. In slugging method, granule is re-compressed and slugs are crushed to produce granules. Whereas in roller compaction, powder is re-compress with pressure rolls.

Wet granulation

It involves massing of dry granule blends in a volatile fluid, then wet sizing is done, after that drying is done and it is followed by dry screening.

Steam granulation

Steam is used as a binder for granulation rather than water. It uniformly distributes and diffuses into the granules. The granules become rounded having more surface area and hence it enhance drug dissolution rate from granules⁹.

Melt granulation

Moldable binders are used for granulation, which melts at 50-80 °C. Dry granules are obtained by cooling it at ambient temperature.

Freeze granulation

It involves the spraying of droplets in slurry into liquid nitrogen and the drops are then immediately frozen into granules followed by drying process, i.e. lyophilisation.

Foam granulation

Aqueous binders are added as foam agent which increases surface area of foam and enhance the diffusion occurs at the water in powder bed¹⁰.

Sintering technique

Powder compact heated at a temperature under the melting point in which solid particles are present in controlled environment under atmospheric pressure.

Polymers used in matrix tablets

There are number of polymers which are used to formulate matrix tablets which is depends upon the physicochemical properties of the drug substance which is incorporated into matrix system and drug release profile is required¹¹. Polymers used for matrix tablets may be classified as:

1. Hydrogels:

- a) Poly-hydroxyethyl methacrylate (PHEMA).
- b) Cross-linked polyvinyl alcohol (PVA).
- c) Cross-linked polyvinylpyrrolidone (PVP).
- d) Polyethylene oxide (PEO).
- e) Polyacrylamide (PA).

2. Soluble polymers:

- a) Polyethylene glycol (PEG).
- b) Polyvinyl alcohol (PVA).
- c) Polyvinylpyrrolidone (PVP).
- d) Hydroxypropyl methylcellulose (HPMC).

3. Biodegradable polymers:

- a) Polylactic acid (PLA).
- b) Polyglycolic acid (PGA).
- c) Polycaprolactone (PCL).
- d) Polyanhydrides.
- e) Polyorthoesters.

4. Non-biodegradable polymers:

- a) Polyethylene vinyl acetate (PVA).
- b) Polydimethylsiloxane (PDS).
- c) Polyether urethane (PEU).
- d) Polyvinyl chloride (PVC).
- e) Cellulose acetate (CA).
- f) Ethyl cellulose (EC).

5. Mucoadhesive polymers:

- a) Polycarbophil.
- b) Sodium Carboxymethylcellulose.
- c) Polyacrylic acid.
- d) Tragacanth.
- e) Methylcellulose.
- f) Pectin.

6. Natural gums:

- a) Xanthan gum.
- b) Guar gum.
- c) Karaya gum.
- d) Gum Arabic.
- e) Locust bean gum

Types of matrix systems

The matrix system can be divided into five categories depending on the types of retarding agents or polymeric materials:

1. Hydrophobic matrix system.
2. Hydrophilic matrix system.
3. Fat-wax matrix system.
4. Biodegradable matrix
5. Mineral matrix

1. Hydrophobic matrix systems

As the name suggests, the basic rate-controlling components of the hydrophobic matrix are water-insoluble in nature. These ingredients include waxes, glycerides, fatty acids, and polymeric materials. During drug release, physical dimension of the hydrophobic matrix is necessary to maintain, so presence of insoluble ingredient is needed.

Furthermore, hydrophobic matrix systems has property to provide programmable rates of delivery which has become more important. The primary targets of controlled release system is constant rate delivery it is especially for a drug with narrow therapeutic index.

2. Hydrophilic matrix system

In case of hydrophilic matrix system primary rate-limiting ingredients are polymers that would swell when it came in contact with the aqueous solution and form a gel layer on the surface of the system. When the release medium (i.e. water) is thermo-dynamically compatible with a polymer, the solvent penetrates into the free spaces between macro molecular chains. Due to the stress property of the penetrated solvent, the polymer may undergo a relaxation process, so that the polymer chains become more flexible and the matrix swells. Due to this property the encapsulated drug diffuse more rapidly out of the matrix. On the other hand, it would take more time for the drug to diffuse out of the matrix, since matrix swelling lengthens the diffusion path. It has been narrowly known that swelling and diffusion are not the only factors that determine the rate of drug release¹².

3. Fat-wax matrix systems

The absorption of drug can occurs into fat-wax granulations by spray congealing in the air, blend congealing in an aqueous media with or

without the aid of a surfactant and spray-drying techniques. In the bulk congealing method, a suspension of drug and melted fat-wax is allowed to solidify and is then comminuted for sustained release granulations. The mixture of active ingredients, waxy materials and fillers also can be converted into granules by compacting with roller compactor, heating in a suitable mixture such as fluidized-bed and a steam jacketed blender or granulating with a solution of waxy material or other binders¹³.

4. Biodegradable matrix systems

Biodegradable matrix systems are composed of monomers which is linked to one another through functional groups with unstable linkage. They are degraded by enzymes generated by surrounding living cells or by non-enzymatic process into oligomers and monomers in the biological systems. Afterwords, these oligomers and monomers get metabolized or excreted.

Examples are natural polymers such as proteins and polysaccharides; modified natural polymers; synthetic polymers such as aliphatic poly (esters) and poly anhydrides.

5. Mineral matrices

In the preparation of mineral matrices several polymers obtained from different species of seaweeds are used for example, Alginate acid, a hydrophilic carbohydrate obtained from brown seaweeds (Phaeophyceae) by the use of dilute alkali. On the basis of porosity of matrix, these are classified as (a) Macro porous (b) Microporous and (c) Non-porous systems. In macro porous systems, the diffusion of drug occurs through pores of the matrix, which are of size range 0.1 to 1 μm . In micro porous system, the diffusion occurs essentially through pores but the pore size ranges between 50–200 \AA . In non-porous system no pores are found and the molecules diffuse through the network meshes.¹⁴

EVALUATION OF MATRIX TABLETS

Pre-compression evaluation

Drug excipient compatibility studies

Any incompatibility or interactions between drug and the polymer were studied through FTIR spectra and DSC.

Fourier transforms infrared spectroscopy (FTIR)

It is conducted for configuration characterization and drug excipient compatibility. All samples are dried in a hot air oven at 50°C for 2 hours, then prepared as KBr-disk compress under 10 ton/cm² pressure. Additional peak or lack of characteristic peak due to chemical interaction related to drug and polymer¹⁵.

Differential scanning calorimetry (DSC)

It is conducted to study the chemical interaction between active and non-active ingredients. The sample to be assayed is taken in perforated DSC aluminum pans and scanned in the specified temperature range. The heating rate is maintained and nitrogen served as purged gas. The system was cooled down by liquid nitrogen. The differential thermal analyzer is used for this purpose.

X-Ray diffraction pattern

XRD analysis of the drug, polymer and their physical mixture were carried out by X-ray diffractometry. It is run to conduct full scan with the counts being accumulated for 1s-1 after each step.

Determination of solubility

Solubility is determined by adding an amount of compound well in excess of its saturation solubility to the solvent. Excess drug substances are agitated in each buffer for a few hours and then centrifuged. The solubility is checked by testing an aliquot of supernatant after 24 hours.

Moisture content determination

Moisture content is determined by Infra-red drying (gravimetric method) and Karl-fischer titrations (chemical method). Thermo-gravimetric moisture balances determine moisture content in terms of the extent of weight loss that occurs as the sample is heated. Whereas in Karl Fischer titration, a reagent is added to the sample that reacts with the water and produces a non-conductive chemical¹⁶.

Particle Size Analysis

Various sieves and agitation devices are used to study sieve analysis. Each method may give different results for sieve analysis and endpoint

results. Mechanical or electro-magnetic agitation method can induce vertical oscillation or a horizontal circular motion, or tapping or both. Entrainment of the particles in an air stream may also be used¹⁷.

Angle of repose

The slope of heap is checked by fixed funnel method. The height and diameters of conical pile is measured and angle of repose (Θ) is obtained by:

$$\Theta = \tan^{-1} (h / r)$$

h = height of cone

r = radius of conical base

Porosity

Porosity is the amount / volume of void as compared to the total amount.

Porosity = Void volume / Apparent volume

Density

Both apparent & tap denseness are measured by introducing powders into a measuring cylinder.

Apparent & tap denseness can be measured by:

Apparent density = Mass / Apparent volume of occupied powder

Tapped density = Mass / Tapped volume of powder

Compressibility (Carr's) index & Hausner's ratio

These percentage and ratio are determined by using following formula:

Carr's index (%) = [(Tapped density – Apparent density) x 100] / Tapped density

Hausner ratio = Tapped density / Apparent density

Post-compression evaluation

It includes uniformity of weight, rigidity, consistency, diameters, fragility, disintegration, swelling, active drug-uniformity, and in-vitro dissolution-testing.

Weight uniformity

Weighing 20 tablets separately weigh using analytical-balance. The weight variation should be within the specified limits. Test will be failed if >2 tablets are not within specified values.

Dimension (thickness)

Thickness are an important parameter to check uniformity of tablet size. Thickness and diameter are determined simultaneously¹⁸.

Hardness

Hardness is an important parameter to check physical strength of tablet. Hardness is determined by hardness tester¹⁸.

Friability

Ten tablets are weighted and placed in a friabilator then rotate for four minutes at 25-rpm. The tablets then dedusted & reweighed. It should be preferably between 0.5 to 1.0%. Formula for measuring percent friability is:

$$[(W_1 - W_2) \times 100] / W_1$$

Swelling-studies

Swelling-index is measured by putting tablets in water-filled beaker. Each tablet is weighted after different time intervals. Formula for calculating swelling-index is:

$$\%S = (W_t - W_o) / W_o$$

(W_t = weight after putting, and W_o = weight before putting)

Dissolution

Dissolution test of carried out by specified dissolution USP method at a maintained body temperature i.e. 37°C with specified USP Pharmacopoeial conditions. Samples are taken out at different intervals of time by using syringe, filter & assay by HPLC or ultraviolet-visible spectrophotometer method²⁰.

Conclusion:

As a result of the preceding explanation, it is easy to deduce that sustained-release formulations aid in boosting the dose's efficiency while also enhancing the patient's compatibility. Additionally, all of these features come at a fair price. The dose form is simple to optimise and very beneficial in the case of antibiotics, where irrational usage may result in resistance.

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